

Assembly Instruction

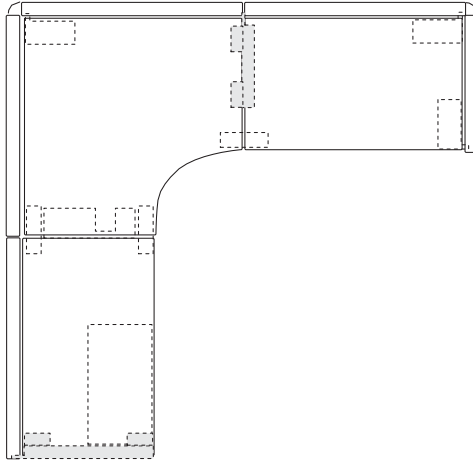
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An end panel is designed to secure (Figure A):

- A worksurface and panel at end of run when no end panel is used or when undersurface is less than full depth/height.
- A worksurface and panel when full height undersurface support is required, ie. with some corner applications.
- When creating a single pedestal desk, return or credenza.

NOTE: Two gusset brackets are required per end panel when modesty panels are not used.

Figure A



WaveWorks® Metal End Panel

Recommend Tools

- Drill with #2 and $\frac{1}{8}$ " Phillips tip bits
- Level
- $\frac{5}{16}$ " Hex socket
- Minimum 6" magnetic Phillips tip bit or screwdriver
- Tape measure

Package Contents

- #10x1" Phillips pan head particleboard screws
- #10x $\frac{1}{2}$ " Hex washer head drill tip screws
- $\frac{1}{2}$ -20x $\frac{3}{4}$ " round head machine screws

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Installing End Panel/Worksurface Brackets:

"Smooth" side should be facing away from worksurface being supported by the end panel. Pre-drilled holes should be facing toward the worksurface. Two L-shaped end panel/worksurface brackets secure end panel to worksurface.

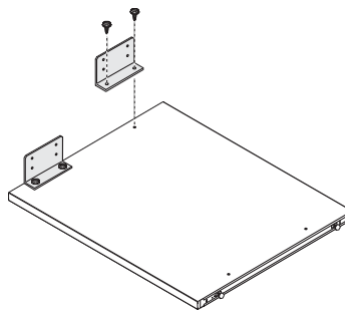
NOTE: Hole patterns differ for full end and half end panel.

NOTE: If installing a suspended ped, please skip to step 6.

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Determine whether end panel will be left or right. Relocate glides as needed. Place end panel smooth side down, glides closest to you. Locate pre-drilled holes for attaching end panel/worksurface brackets. Secure end panel/worksurface brackets to end panel using #10x $\frac{1}{2}$ " screws (Figure B).

Figure B



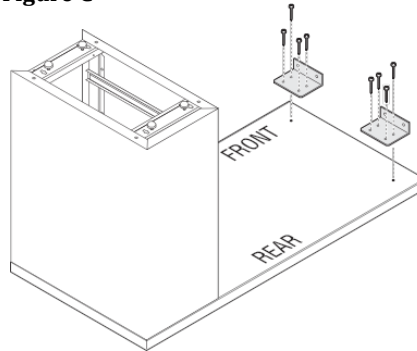
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Assembly Instruction

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To attach end panel to worksurface, insert the end panel approximately $\frac{1}{8}$ " from front and back of worksurface and approximately $\frac{1}{16}$ " from side of worksurface. Secure front and rear end panel/worksurface brackets to worksurface with four (4) #10x1" screws per bracket (Figure C.)

Figure C

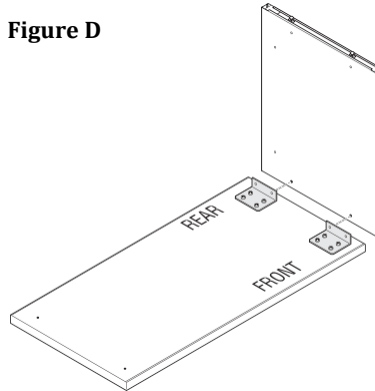


WaveWorks® Metal End Panel

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Turn end panel upside down and align to installed brackets. Holes in the end panel should be to the INSIDE and the glides should be facing UP. Secure loosely with two (2) #10x $\frac{1}{2}$ " screws (Figure D).

Figure D



NOTE: After you have installed the modesty panel, you need to retighten all screws.

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Attach the end panel to the $\frac{3}{4}$ pedestal by attaching with four (4) self-drilling screws included within the pedestal hardware kit at the approximate locations shown (Figure E).

Figure E



NOTE: The brackets to attach the end panel to the worksurface will be discarded in this application.

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