

ASSEMBLY INSTRUCTIONS

1

Note: These instructions explain basic installation of table legs to worksurfaces. For safety purposes, it is recommended that more than one person be used to move worksurfaces and/or assembled tables.

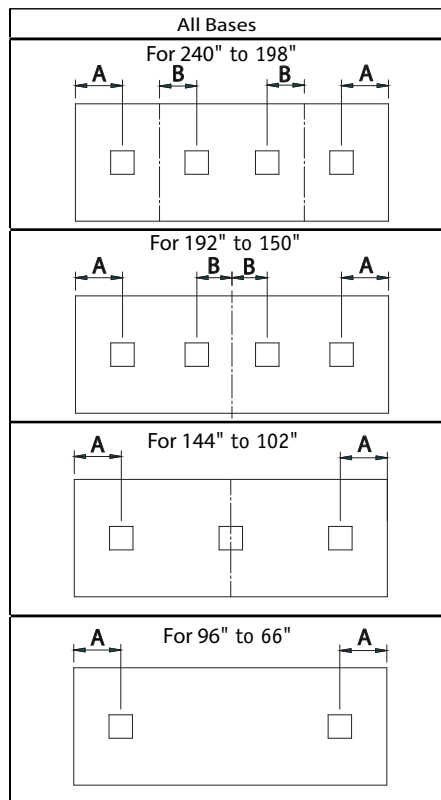
Unpack the worksurface and place it face down on a smooth, hard surface. Take care to not damage the worksurface.

2

Determine the length of the worksurface and use the tape measure to mark the position of the legs or leg sets based on the dimensions shown in the Base Placement Chart (Figure A).

Figure A

Table Length	Square and Round Bases A	Thick Panel, Queen Anne, Metal B	A	B
240	30	9	28	7
234	29 1/4	9 3/4	27 1/4	7 3/4
228	28 1/2	10 1/2	26 1/2	8 1/2
222	27 3/4	11 1/4	25 3/4	9 1/4
216	27	12	25	10
210	26 1/4	12 3/4	24 1/4	10 3/4
204	25 1/2	13 1/2	23 1/2	11 1/2
198	24 3/4	14 1/4	22 3/4	12 1/4
192	24	15	22	13
186	23 1/4	15 3/4	21 1/4	13 3/4
180	22 1/2	16 1/2	20 1/2	14 1/2
174	21 3/4	17 1/4	19 3/4	15 1/4
168	21	18	19	16
162	20 1/4	18 3/4	18 1/4	16 3/4
156	19 1/2	19 1/2	17 1/2	17 1/2
150	18 3/4	20 1/4	16 3/4	18 1/4
144	24	centered	22	centered
138	23	centered	21	centered
132	22	centered	20	centered
126	21	centered	19	centered
120	20	centered	18	centered
114	19	centered	17	centered
108	18	centered	16	centered
102	17	centered	15	centered
96	24	N / A	22	N / A
90	22 1/2	N / A	20 1/2	N / A
84	21	N / A	19	N / A
78	19 1/2	N / A	17 1/2	N / A
72	18	N / A	16	N / A
66	16 1/2	N / A	14 1/2	N / A



Conference and Training Solutions

Metal Bases

Recommended Tools

- Screw Gun
- Phillips Bit
- Tape Measure
- Pencil or other erasable marker

Package Contents

- | | |
|-------------------------|-------------|
| • Leg Set | per order • |
| 12 x 1" Pan Head Screws | per order • |
| Worksurface | per order |

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Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service.

Assembly Instructions

Conference and Training Solutions

Metal Bases

3

Position legs or leg sets in the marked locations.

Note: It is recommended that the edges of flanges be parallel with edges of worksurface.

Note: When attaching legs with cable management access holes, make sure legs are turned or positioned for most efficient usage of cable management.

4

Attach legs or leg sets to worksurface with provided screws through each hole in leg flange (Figure B, C &, D). Tighten screws firmly but do not over-tighten.

Figure B

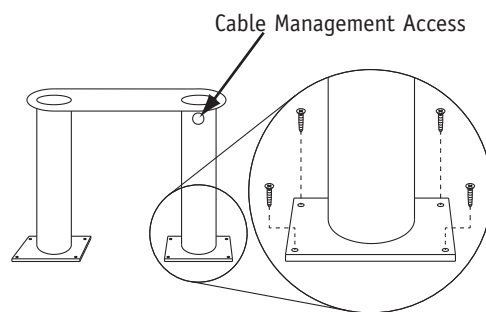


Figure C

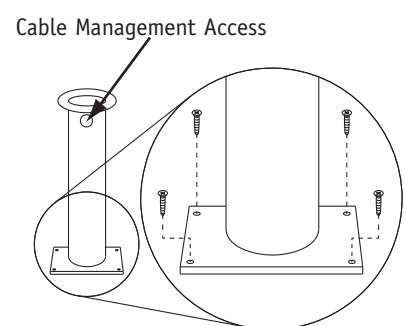
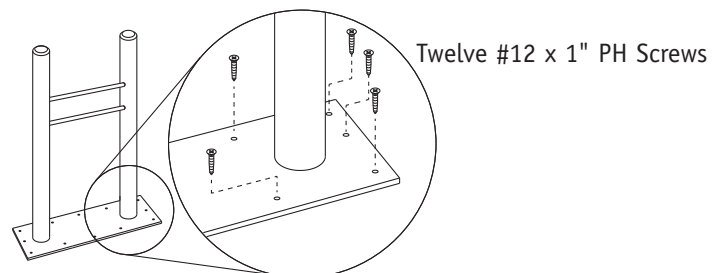


Figure D



5

Carefully turn assembly upright (Figure E).

Figure E

