

Conference and Training Solutions™
Training Table Ganging Bracket

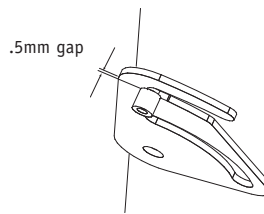
Recommended Tools

- 5mm Allen Wrench
- 6mm Allen Wrench

Package Contents	Qty.
• Ganging Bracket	Per order
• Shoulder Bolt	Per order
• Thumb Screw	Per order
• Flat Washer	Per order

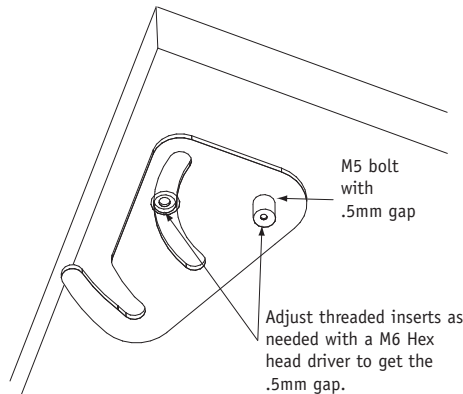
1 Insert shoulder bolt into threaded insert on the user side of the table. Using the ganging bracket as a guide, verify there is a .5 mm gap between the ganging bracket and the shoulder bolt (Figure A).

Figure A



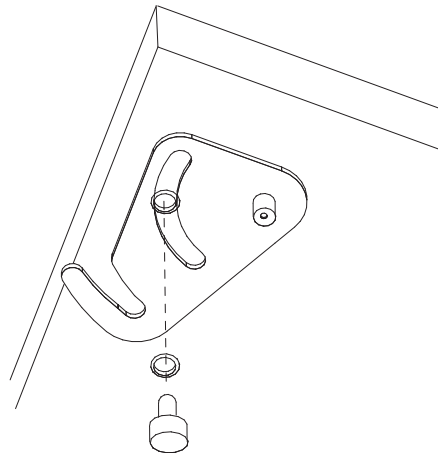
2 Use shoulder bolt to attach ganging bracket as shown in (Figure B). Attach shoulder bolt with a .5mm gap between the ganging bracket and the head of the M5 shoulder bolt. **NOTE:** If adjustment is needed to get the .5mm gap, use a 6mm allen wrench to adjust the threaded inserts up or down.

Figure B



3 Add a flat washer to thumb screw. Thread thumb screw through ganging bracket into thread insert (Figure C).

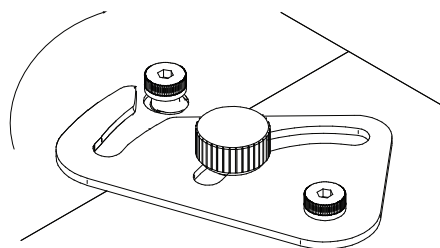
Figure C



Repeat process for each bracket.

4 To gang tables together align all worksurface edges. Loosen thumb screw, pivot ganging bracket until it aligns and hooks securely with the shoulder bolt (Figure D). Tighten thumb screw to hold ganging bracket in place.

Figure D



NOTE: If the tables are unlevel, align the ganging bracket to the matting shoulder bolt, by lifting slightly on the table that is below level.