

## 1

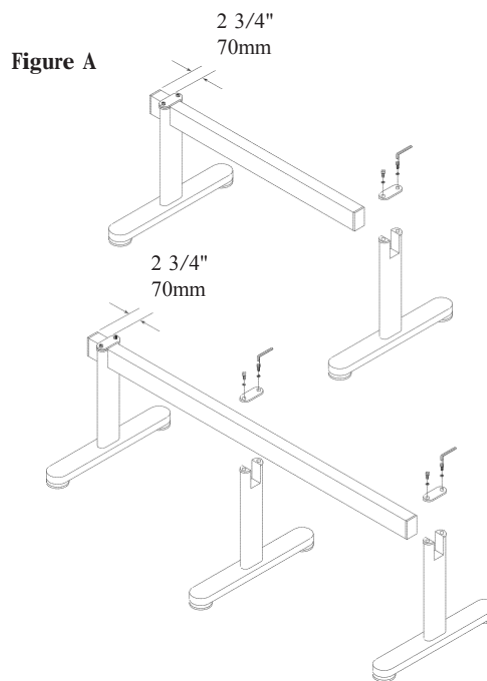
Using a tape measure mark a line with pencil 70mm (2-3/4") from each end and the center of the beam (Figure A). Place the beam in the slots of the legs with the pencil marks even with outside of leg. Seat beam to the bottom of the slot with mallet.

Place the leg top bracket (rounded edge up) on top of each leg. Insert two (2) M8 x 18mm cap head screws with a M8 spring washer into each leg. Using a M6 Allen Wrench, tighten each screw completely.

**Note:** Two (2) and Three (3) seat beams require two (2) legs. Four (4) and Five (5) seat beams require Three (3) legs.

Position the third leg in the center of the beam on Four (4) seat beam.

Position the third leg in either direction 102mm (4") off center mark of the beam on five (5) seat beam.



## 2

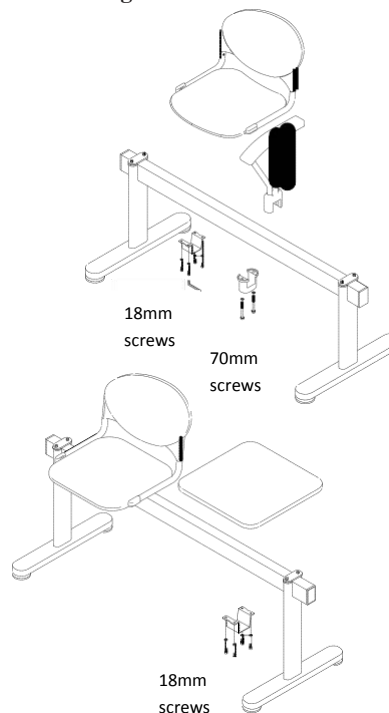
### Seat and Table Attachment

Based upon the final configuration, start with the component which will be closest to the center after final assembly.

In the center of beam, align the U-bracket to the holes in the seat or table. (Figure B). Insert four (4) M8 x 18mm Cap head screws with a M8 spring washer into each seat or table. Using a M6 Allen drive bit and a power screwdriver, tighten each screw but leave loose enough to slide along beam for final positioning.

Continue to add seats/tables per configuration, placing each in the approximate location once final assembly is complete (tables and seats may be positioned where seat panel or table top are covering the leg brackets for maximum use of beam or design intent). Once spacing is established, tighten screws completely.

Figure B



## 3

### Arm / Arm with Tablet Attachment

Remove two (2) M8 x 70mm cap head screws and (2) two M8 spring washers from arm assembly.

Place arm onto beam between seats or tables at comfortable distance apart for user (arms and tablet arms may be mounted outside leg for maximum use of beam or to meet design intent).

Align the U-bracket to the holes in the arm (Figure B). Insert two (2) M8 x 70mm cap head screws with a M8 spring washer into each arm. Using a M6 Allen Wrench, tighten each screw.

NOTE: Make sure that the tablet when in the down position does not interfere with the leg.

## Cinch Beam

### Recommended Tools

- Tape Measure or Ruler
- Power screwdriver
- 6m Allen Drive Bit or Allen wrench
- Rubber Mallet

### Package Contents

Package Contents	Qty.
• Seat	per order
• Beam	per order
• Legs	per order
• Arm / ArmTablet	per order
• Table	per order
• U-Bracket	per order
• M8 x 18mm Cap head screws	per order
• M8 spring washer	per order
• M8 x 70mm Cap head screws	per order

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