

## Assembly Instruction

1

After all ganging is complete and Epicenters have been installed, align the mounting brackets on the back of the Full Height insert with the upper Epicenter U-channel and lower Epicenter U-channel (Figures A & B).

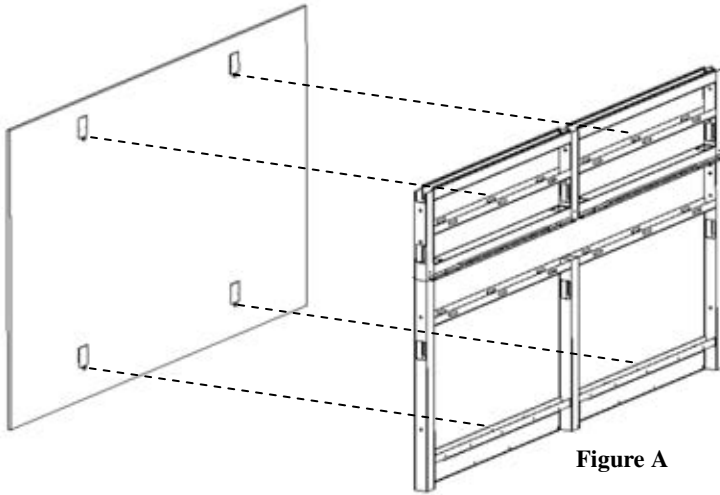


Figure A

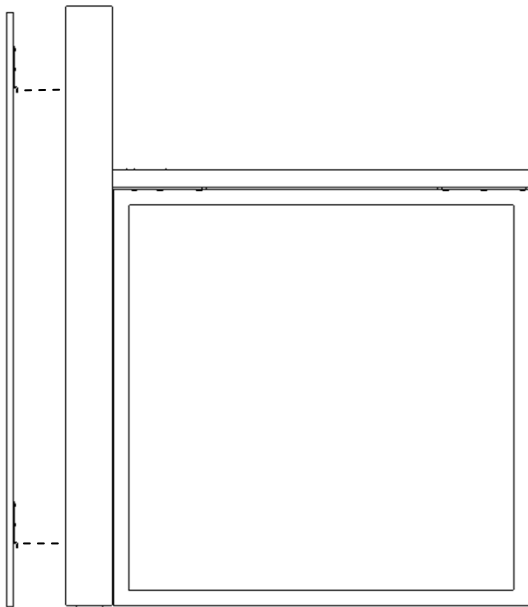


Figure B

### Epicenter Full Height Inserts—Veneer/Laminate

#### Recommend Tools

- Drill

Package Contents	Qty.
• Insert	1
• Brackets	1
• $\frac{1}{16}$ " Diam. Washer	Per Order
• #6 x $\frac{3}{4}$ " Screws	4
• #8 x $\frac{1}{2}$ " Screws	Per Order

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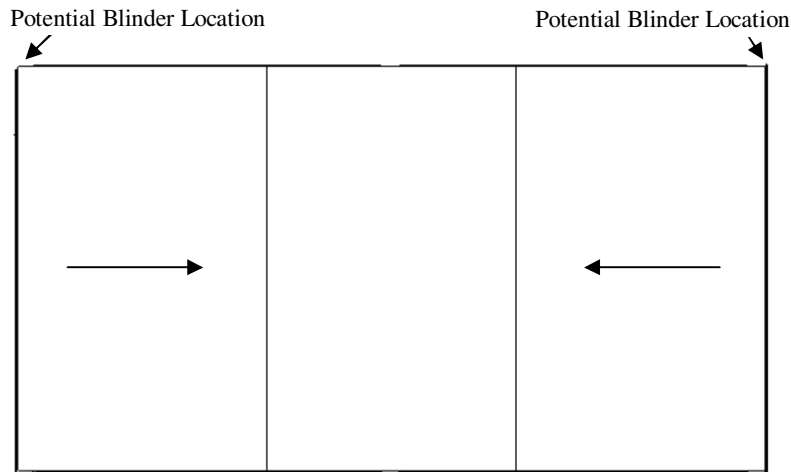
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## Assembly Instruction

**2**

Push Inserts toward center of run in all ganging applications. If gap is present on end of runs, install blinders onto end of end of run inserts (Figure C). Reference AI2508094 to install blinders.



**Figure C**

**3**

If Panels are out of plane with each other (Figure D), use additional brackets to bring into same plane (Figure E).



**Figure D**

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## Epicenter Full Height Inserts

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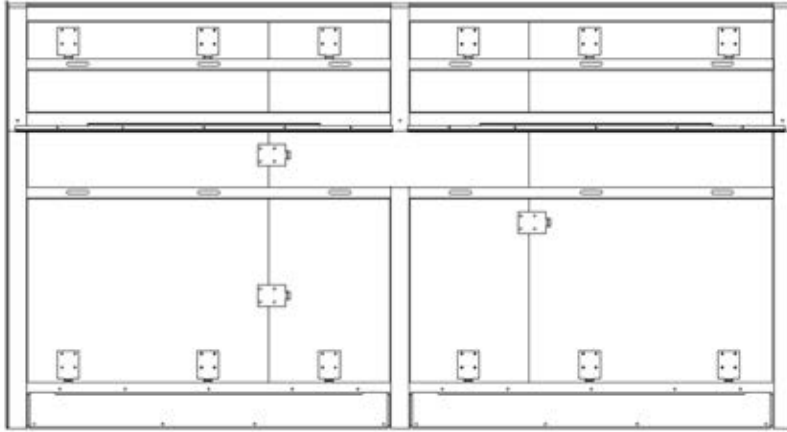
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## Assembly Instruction

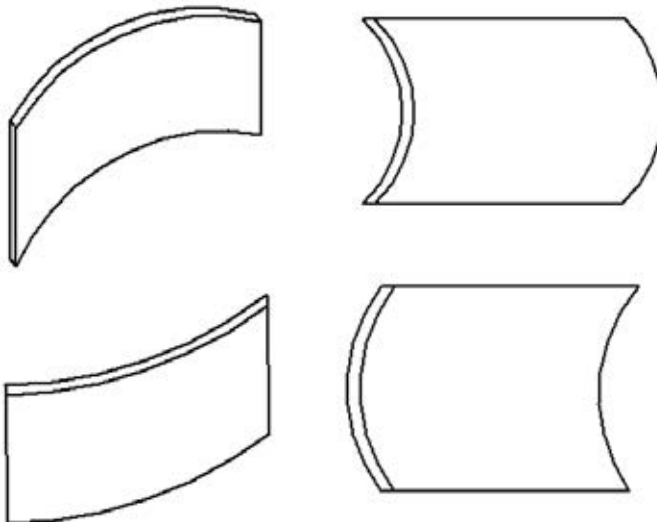


**Figure E (Back View)**

- Laminate and veneer inserts will require drilling (4) 6 x 3/4" Panhead philips screws to attach the brackets between inserts.

**4a**

If inserts show any bowing, use drill with 8 x 1/2" screws and (2 to 1) 1/16" outside diameter washers to pull out bow (Figure F).



**Figure F (Bowling Examples)**

## Epicenter Full Height Inserts

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**4b**

Drill screws **with 1 to 2 washers** through Epicenter frame slot as necessary. Drill will go through U-channel slot to secure fastener to insert. Use as many as necessary to pull out bow in wood/laminate inserts (Figure G1 and G2). Bow may also be pulled out using screws through the back of the lower epicenter L (see Figure G3).

### Epicenter Full Height Inserts

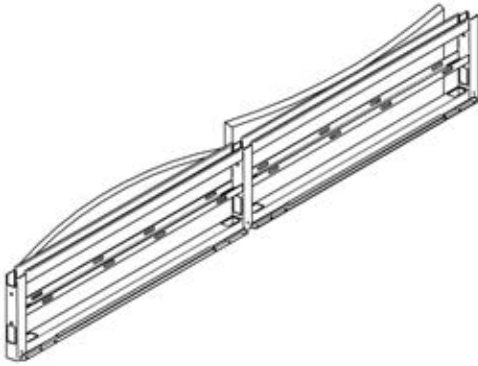


Figure G1 (Upper Epicenter with bowing inserts)

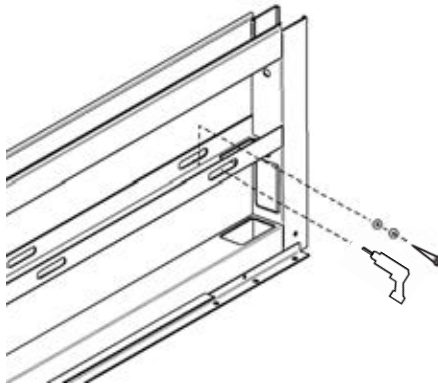


Figure G2 (Drilling assembly)

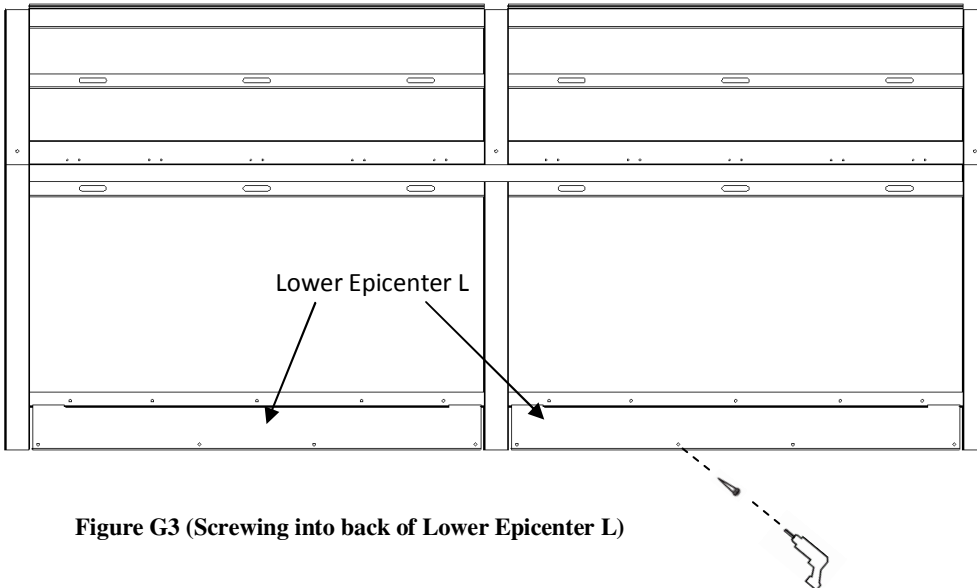


Figure G3 (Screwing into back of Lower Epicenter L)

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