

The Epicenter assembly instruction explains a general overall process to assemble an Epicenter configuration. Multiple configurations are possible. Some components have their own separate instructions that will be referenced within this instruction.

## Assembly Instruction

### DOUBLE-SIDED EPICENTER (For single-sided Epicenter, skip to step 1a.)

**1** For double-sided Epicenters, level and gang any undersurface storage components.

NOTE: When ganging epicenters, remove one glide from either of the epicenters where they butt. The ganging bolts are self aligning. Ensure square tubes are level with each other.

**2** Gang Epicenters together using the 3 1/2" ganging bolts provided through the holes in the Epicenter. This requires an Allen bit or wrench. See Figure A.

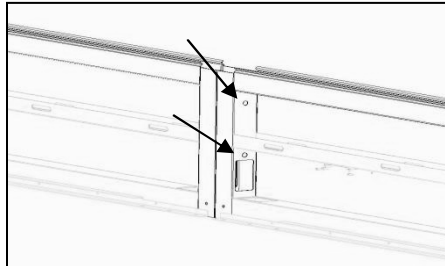


Figure A

**3** Attach Universal Brackets where needed. See Assembly Instruction 2382444.

**4** Install Epicenter onto undersurface storage, support bases, or end panels using the appropriate brackets and hardware for each support.

**5** If the Epicenter has an electrical option, all electrical must be installed before any inserts are placed on the Epicenter.

See Figure B.

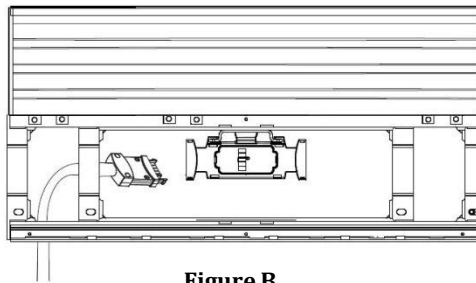


Figure B

**6** Attach End Trim. See Assembly Instruction 2508075.

**7** Hang Epicenter inserts. See Assembly Instruction 2508070.

**8** Install blinder for inserts. See Assembly Instruction 2508094.

**9** Place worksurface on the support members.

NOTE: For worksurfaces with wire manager, make sure to not compress wire manager with the back of the Epicenter. Worksurface should mate to the outer lip of the Epicenter. Align any undersurface support to be square. Install the screws into the undersurface storage, support bases, and/or brackets. See Assembly Instructions for support bases, universal bracket, or end panels.

**10** Install top cap to the top of the Epicenter. See Assembly Instruction 2508095.

## Epicenter

### Recommend Tools

- Level
- Phillips/square screw driver
- Allen wrench or bit

### Package Contents Qty.

- |                    |     |
|--------------------|-----|
| • Ganging Bolts    | 2-4 |
| • 3/4" washers     | 2   |
| • 10 x 3/4" screws | 2   |

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Part # 2517770  
Rev, D

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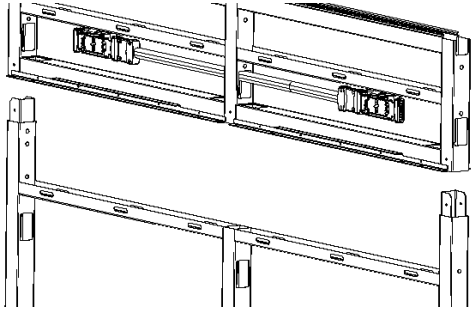
# Assembly Instruction

## SINGLE-SIDED EPICENTER

**1a** For single-sided Epicenters, level and gang any undersurface storage components.  
 NOTE: When ganging epicenters, remove one glide from either of the epicenters where they butt. The ganging bolts are self aligning. Ensure square tubes are level with each other.

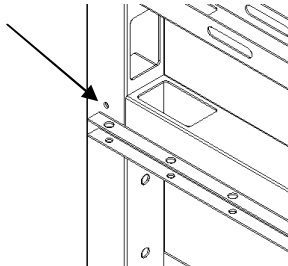
**2a** Slide upper Epicenter onto lower Epicenter. See Figure C.

Figure C



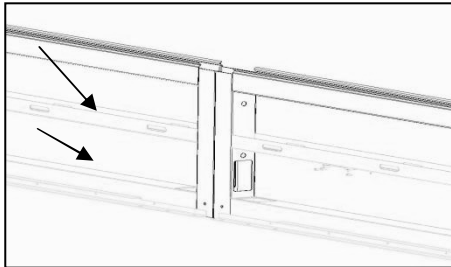
**3a** Place the plastic rivet in the holes at each end where the upper Epicenter meets the lower Epicenter. See Figure D.

Figure D



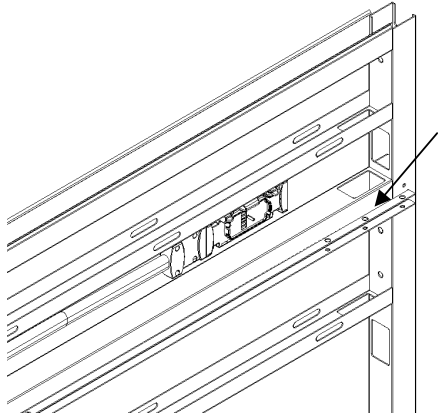
**4a** Gang Epicenters together in a run using the ganging bolts provided through the holes in the Epicenter. See Figure E.

Figure E



**5a** Remove the lower rail on the upper Epicenter on the side where the full single-sided inserts will be installed. This is the same side as the lower with the bottom L piece installed. See Figure F.

Figure F



### Epicenter

#### Recommend Tools

- Level
- Phillips/square screw driver
- Allen wrench or bit

#### Package Contents

#### Qty.

- |                    |     |
|--------------------|-----|
| • Ganging Bolts    | 2-4 |
| • Plastic rivets   | 4   |
| • 3/4" washers     | 2   |
| • 10 x 3/4" screws | 2   |

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## SINGLE-SIDED EPICENTER cont'd

## Assembly Instruction

**6a** Attach modesty panels to lower Epicenter frame. See Assembly Instruction 2508082

**7a** Attach Universal Brackets where needed. See Assembly Instruction 2382444.

**8a** Install Epicenter onto undersurface storage, support bases, support panels, or end panels using the appropriate brackets and hardware for each support. Ensure lower epicenter is secured to undersurface unit (if applicable) with 3/4" washers and 10 x 3/4" screws through epicenter slots into back of undersurface storage. See Figure G.

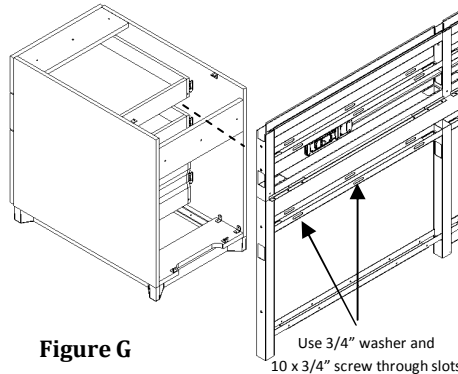


Figure G

If the Epicenter has an electrical option, all electrical must be installed before any inserts are placed on the Epicenter.

**9a**

See Figure H.

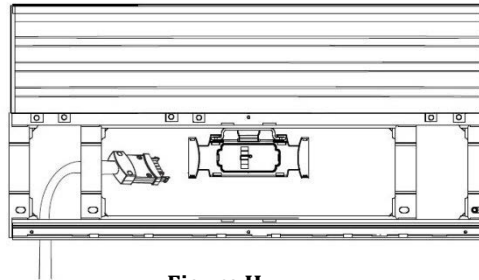


Figure H

**10a** Install End Trim per Assembly Instruction 2508075.

**11a** Hang Upper Epicenter Inserts per Assembly Instruction 2508070. In addition, be sure to install blinders if needed.

**12a** Install blinders on full height inserts, then hang them on frame. See Assembly Instruction 2513735 or 2516171

**13a** Place worksurface on the support members.

**NOTE:** For worksurfaces with wire manager, make sure to not compress wire manager and shove it all the way to the back of the Epicenter. Worksurface should mate to the outer lip of the Epicenter. Align any undersurface support to be square. Install the screws into the undersurface storage, support bases, and/or brackets. See Assembly Instructions for support bases, universal bracket, or end panels.

**14a** Install top cap to the top of the Epicenter. See Assembly Instruction 2508095

### Epicenter

#### Recommend Tools

- Level
- Phillips/square screw driver
- Allen wrench or bit

#### Package Contents Qty.

- |                    |     |
|--------------------|-----|
| • Ganging Bolts    | 2-4 |
| • Plastic rivets   | 4   |
| • 3/4" washers     | 2   |
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