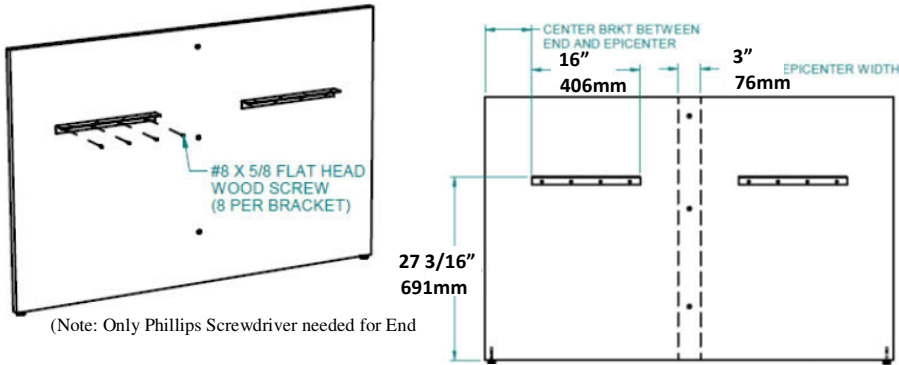


Assembly Instruction

- 1** Attach work surface mounting bracket to face of panel (Note: qty of brackets vary per panel, see Package Contents), using #8 X 5/8" Flat Hd Wd Screws. Center Bracket between Epicenter and end of panel. Top surface of bracket should sit **691MM** (27-13/64") off bottom edge of panel. If using Overhead units with Epicenter, HOLD the **691MM** when installing bracket.

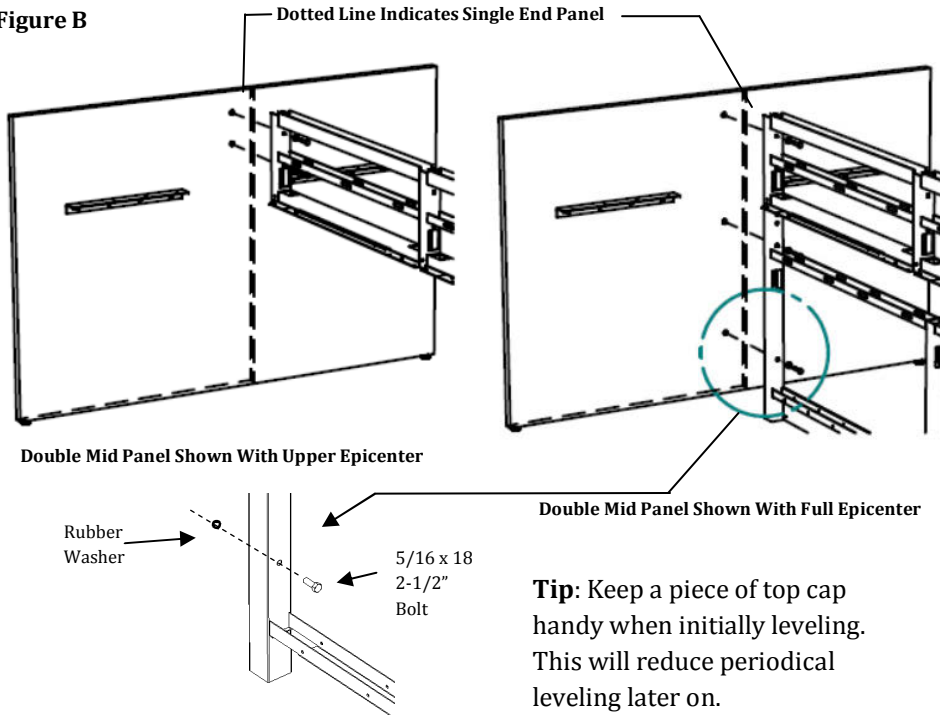
Figure A – Attach Worksurface Bracket



Note: If not attaching an Epicenter to panel—Stop Here.

- 2** Insert 2-1/2" Bolt into hole provided in Epicenter Frame, pass through and thread into threaded insert in End Panel. Depending on how many epicenters are ganged, washers may or may not be needed. When 8 or more epicenters are ganged, 3" Bolts are required. Using 1/2" socket and ratchet, securely tighten bolts into inserts, but DO NOT over tighten. Level Mid Panel and Epicenter Frame.

Figure B



Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.

Epic Single Sided

- End Support Privacy Panel Worksurface Bracket Attachment / Epicenter Frame Attachment to Mid Panel

Recommend Tools

- 1/2" Socket with Ratchet
 - Tape Measure (Metric)
 - Level
 - Phillips Screwdriver
- (Note: Only Phillips Screwdriver needed for End Panels not attaching Epicenters)

Package Contents

Package Contents	Qty.
• END PANEL (Double or Single)	1
• WORK SURFACE MOUNT BRACKETS (Double End Panel)	2
• WORK SURFACE MOUNT BRACKETS (Single End Panel)	1
• FLAT HEAD WOOD SCREWS (#8 x 5/8 FHWS) (Double End Panel)	16
• FLAT HEAD WOOD SCREWS (#8 x 5/8 FHWS) (Single End Panel)	8
• LEVELER	2
• ANGLE BRACKET	0-2
• #10 x 1" Panhead Screws	0-6
• 5/16-18 X 2-1/2" BOLT (Double End Panel)	2-3
• 5/16-18 X 2-1/2" BOLT (Single End Panel)	2-3
• RUBBER WASHER (Double End Panel)	2-3
• RUBBER WASHER (Single End Panel)	2-3

NATIONAL

Furniture with Personality®

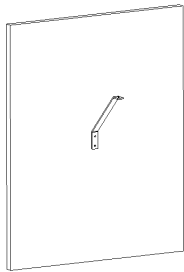
Telephone 800.482.1717
 Fax 812.482.8800
www.NationalOfficeFurniture.com

Part # 2518048
 Rev, D

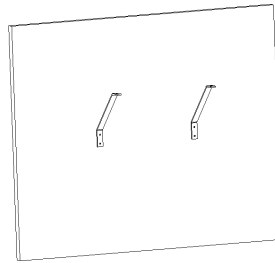
Printed in U.S.A.
 © 2013 Kimball International, Inc.

Assembly Instruction

- 3** When the end support panel is used without an Epicenter, the angle bracket must be installed to ensure stability. Use (3) #10 X 1" screws to attach an angle bracket to support privacy panel and worksurface. Use one angle bracket for single depth and two brackets for double depth. See Figure C.



Single Depth



Double Depth

Figure C – Attach Angle Bracket with #10 x 1" Screws (worksurface not shown)

Epic Single Sided

- End Support Privacy Panel

NATIONAL

Furniture with Personality®

Telephone 800.482.1717
Fax 812.482.8800
www.NationalOfficeFurniture.com

Part # 2518048
Rev, D

Printed in U.S.A.
© 2013 Kimball International, Inc.

Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.