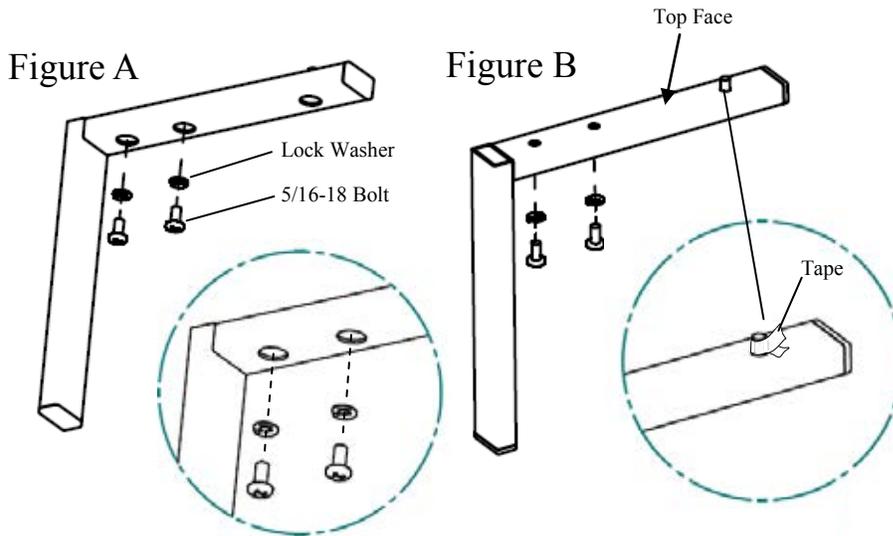


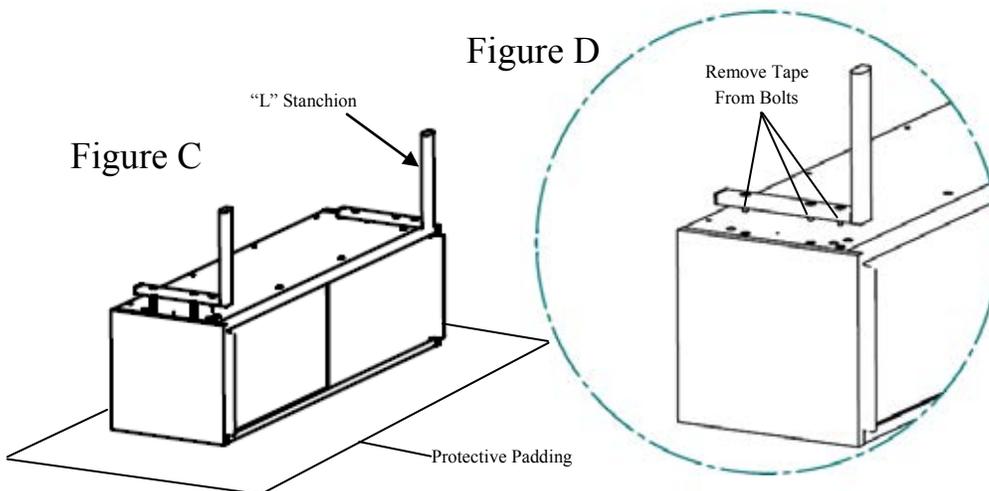
## Assembly Instructions—Page 1 of 3

Note: It is recommended that two persons place overhead into final position.

- 1** In position shown (Figure A) insert bolt through lock washer and through bottom surface hole (Figure A) and then through hole in top face (Figure B). Once the bolt has passed through the top face of stanchion (Figure B), using masking tape, tape around the threaded portion of the bolt projecting through top face (Figure B). Repeat this step for the remaining bolts and washers. This will hold the hardware in place until next step.



- 2** Turn overhead unit over on its top (Figure C) (provide proper padding to prevent damage to top surface). Hold Stanchion with hardware in upside down position, pull tape off bolts and align with holes in bottom panel of overhead unit (Figure D). With Phillips screwdriver, tighten all bolts securely, but do not over tightened. Once bolts are tightened turn unit back over and set on worksurface.



### Attaching Stanchions to Overhead Cabinet

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Attaching Stanchions to Overhead Cabinet

Page 2

Mounting Overhead to Worksurface with U Stanchions

Page 3

Mounting Overhead to Worksurface with Open Stanchions

#### Recommend Tools

- Masking Tape
- Phillips Screwdriver 2
- Drill
- 5/16 Dia (8mm) Drill Bit  
(Use to mount U-Stanchion)

#### Package Contents Qty.

- Stanchions 2
- 5/16-18 X 20MM Bolts 6-8
- Lock Washers 15MM 6-8
- #8 x 5/8 Pan Hd Wood Screws 2-4
- Lock Wshr .25X.5 4  
(Provided with U-Stanchions)
- 1/4-20 x 2" Pan Hd Machine Screw 4  
(Provided with U Stanchions)
- Double Face Tape Strip 2  
(Provided with O Stanchions)
- Connector Bolt 2

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**Note: If setting more than one unit together, gang units before proceeding with worksurface attachment**

**Ganging Overheads**

**Attach 'U' Stanchions**

- 3** To gang units together (Figure E). Align units together, then clamp end panels together (use a protective backer between clamps and panels before tightening). Bore 1/4" Dia through holes in desired location for ganging, preferably one in center toward top and one near bottom center. Securely tighten bolts. **Note: When drilling through holes, use solid backer on opposing side to prevent tear-out.**

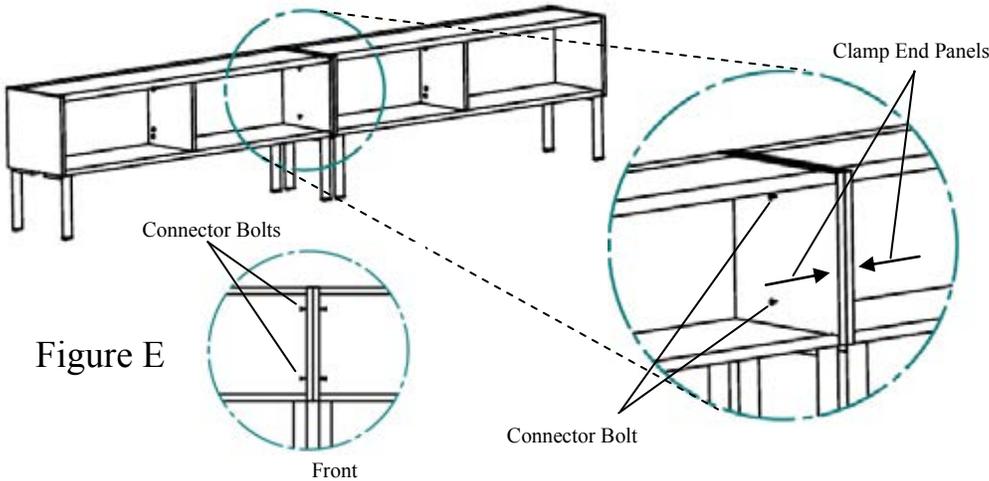


Figure E

- 4** "U" Stanchion  
Place masking tape on worksurface top (Figure F) where overhead unit will set, then place the unit in desired location on top of masking tape. Once placed, trace around each leg with a pencil (Figure G). Then remove overhead unit leaving tracing of leg placement on tape.

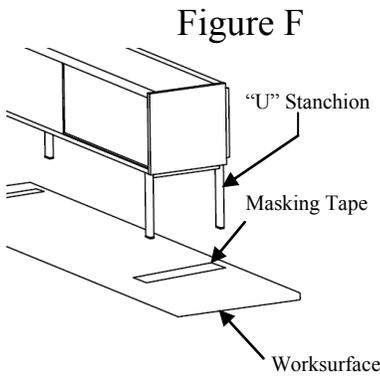


Figure F

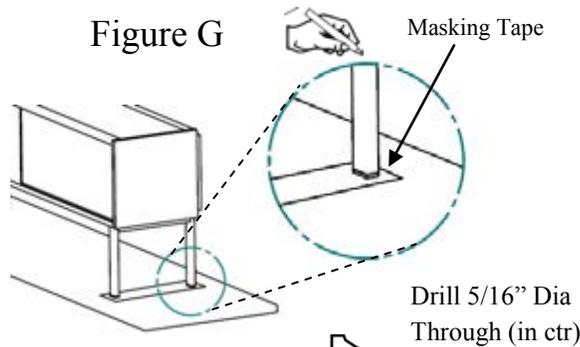


Figure G

- 5** After removal of overhead unit, mark an "X" from corner to corner of each leg tracing to locate center.  
Drill 5/16" Dia (8MM) through hole at each "X" center location. (Figure H).

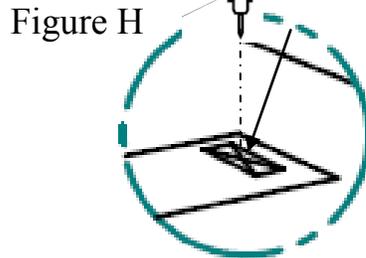


Figure H

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Attach “O” Open Stanchions

**6** Remove masking tape and position overhead on worksurface aligning Stanchion Legs over holes. Insert 1/4-20 X 2” Pan Head Screws through washer and then through hole in underside of worksurface and into threaded insert provided in each Stanchion leg. Tighten down screws securely, but do not over tighten (See Figure I).

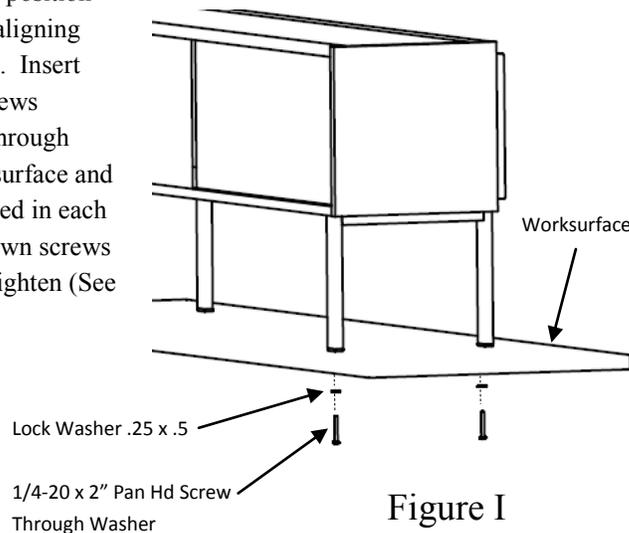


Figure I

**Open “O” Stanchion**

**7** After attaching Stanchions to cabinet, peel off film from one side of double face tape and apply tape along bottom face of stanchion before installing. Do not remove the film backer from opposite side of the tape at this time (Figure J)

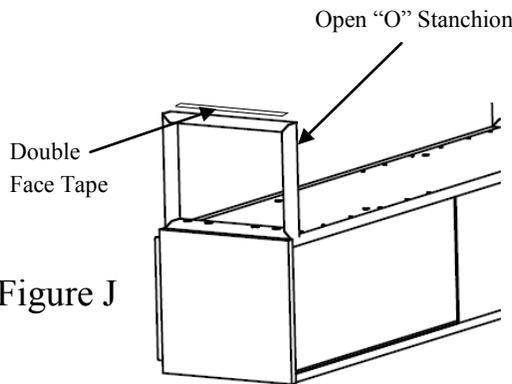


Figure J

**8** **Note: The worksurface must be clean, dry, and free of dirt or film to assure adequate adhesion.**

Carefully turn the overhead over and place on worksurface in desired location while film is still on tape. Using Masking Tape, tape around the edges of the Stanchions marking the position.

Remove the film backers from the double faced tape. Carefully lift overhead and place in marked position around tape. Once complete, remove masking tape (Figure K).

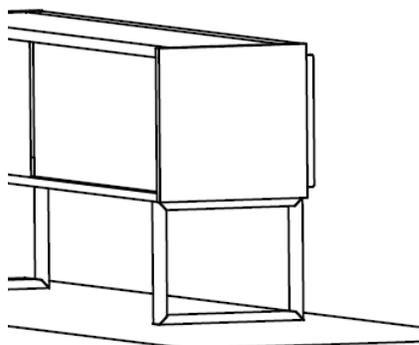


Figure K

**CAUTION:** The double faced tape is a very strong adhesive and bonds instantly to the surface it is applied to.

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