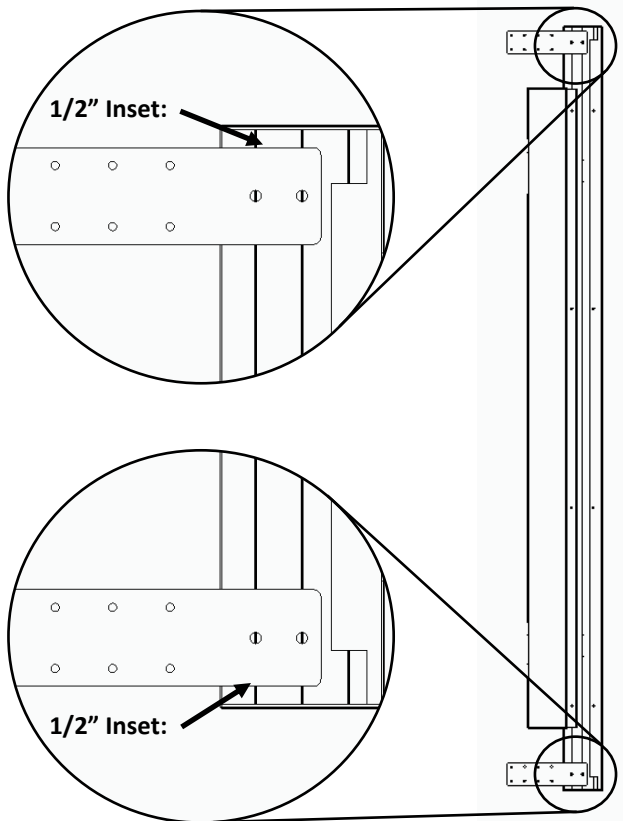


## Assembly Instruction

**Note:** This assembly instruction will cover all configurations of the Alloy fixed height single sided beams.

- 1 From the bottom of the beam align the two inside v grooves with the four holes in the flat mounting brackets as shown in **Figure A**. Using the four provided self-drilling screws secure the beam to the brackets. Verify the beam is and brackets as aligned as shown below. It is recommended to use a clamp and pads when fastening the beam to help prevent misalignment.

Figure A:



### Alloy Fixed Single Beam

#### Package Contents

Hardware	Qty
#8 x 1 Wood Screw	16
Self Driving Screw	4

#### Tools Required

Screw Driver  
#2 Phillips Driver  
#3 Phillips Driver

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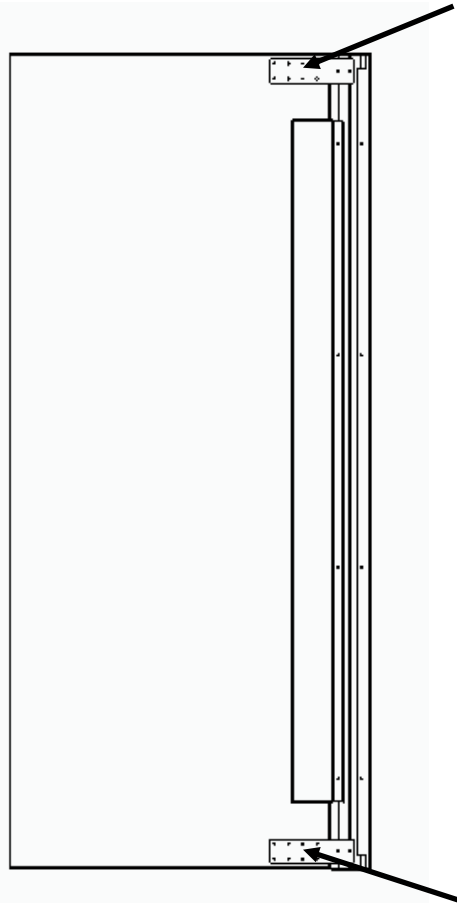
Proper product installation, in accordance with these instructions, is the responsibility of the installing agent. If you have any questions concerning these instructions, please call National Customer Service 800.482.1717.

## Assembly Instruction

### Alloy Fixed Single Beam

- Align the beam assembly to the underside of the worksurface. Use the 16 provided wood screws to secure the assembly as shown in **Figure B**. Attach the table frame to the worksurface.

Figure B:



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