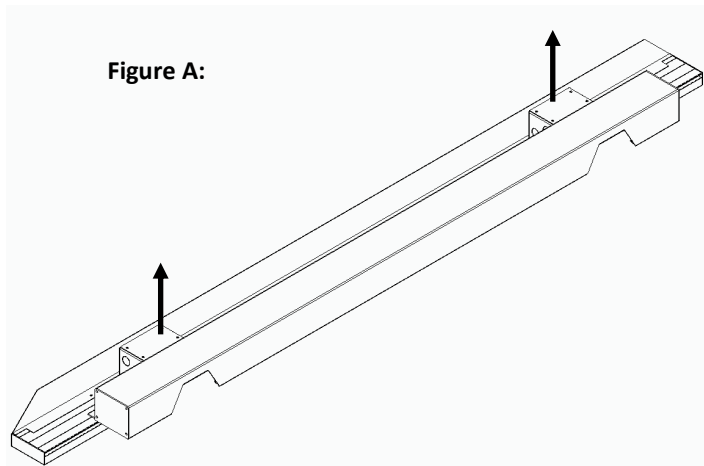


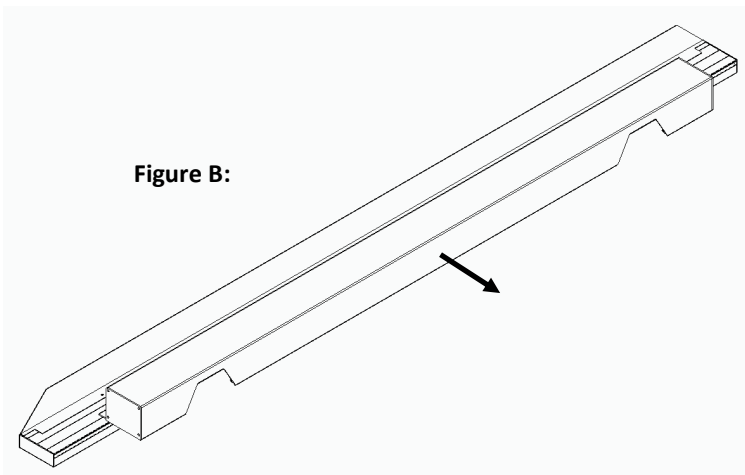
Assembly Instruction

Note: This instruction will cover the assembly of hardwire fixed height center beams.

- 1** With the center beam upside down. Remove both hardwire junction boxes from the center beam as shown in **Figure A**.



- 2** Remove the four screws securing one U-Channel to the center beam as shown in **Figure B**.



- 3** Have a licensed electrician wire and install the junction boxes on the center beam in the desired configuration. Re-install the U-Channel and junction box / cover in reverse order of steps 1 & 2.

Alloy
Fixed Height
Single Center-
Beam Hardwire

Package Contents

| Hardware | Qty |
|--------------------|-----|
| #8 x 1 Wood Screw | 16 |
| Self Driving Screw | 4 |

Tools Required

Screw Driver
#2 Phillips Driver
#3 Phillips Driver

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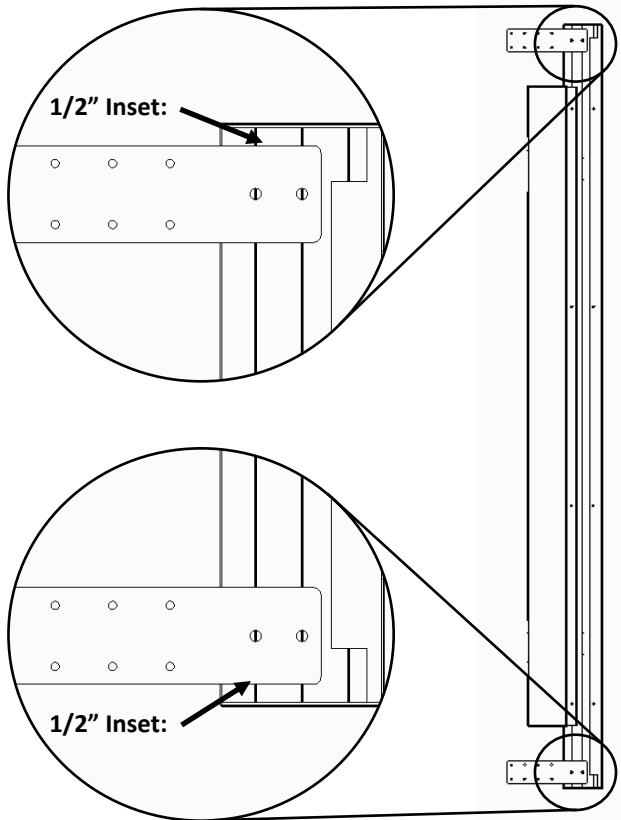
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Assembly Instruction

- 4** From the bottom of the beam align the two inside v grooves with the four holes in the flat mounting brackets as shown in **Figure C**. Using the four provided self-drilling screws secure the beam to the brackets. Verify the beam is and brackets as aligned as shown below. It is recommended to use a clamp and pads when fastening the beam to help prevent misalignment.

Figure C:



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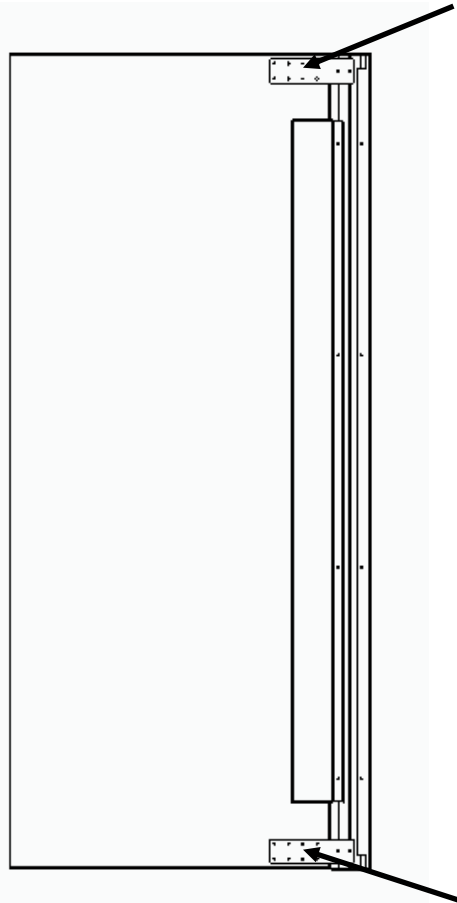
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Assembly Instruction

- 5 Align the beam assembly to the underside of the worksurface. Use the 16 provided wood screws to secure the assembly as shown in **Figure D**. Attach the table frame to the worksurface.

Figure D:



Alloy
Fixed Height
Single Center-
Beam Hardwire

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