

Assembly Instruction

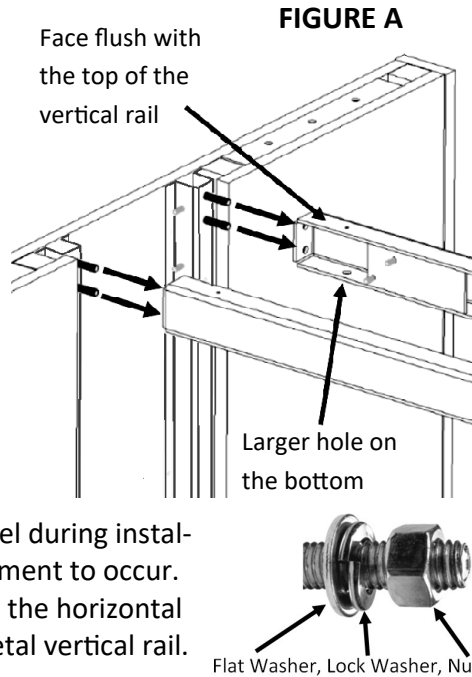
1 Open each box and place each item on a protected surface (carpet, blanket, etc.) free of dirt and debris. Add glides into the end/support panels.

Table Size (length)	# of Boxes
120" or less	3
144" - 192"	5
216" - 240"	7

2 Take off the middle removable panel of the end panel to minimize the chance of damaging it. Stand one end panel upright and attach, one at a time, the metal undersurface rail using qty (2) 5/16"-18 hex nuts, lock washer, and flat washer per joint.

NOTES: (see FIGURE A)

1. The open face on the rail should be facing the middle of the table.
2. The larger hole should be on the bottom face of the rail.
3. The rail should be held up at the other end perpendicular the end panel during installation for the tightest possible attachment to occur.
4. As you're tightening the nut adjust the horizontal rail to be flush with the top of the metal vertical rail.



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Package Contents

Hardware.....	Qty
Leveling glide	6-12
#8x1" pan head screw	48-150
5/16"-18 Nut	8 or 16
5/16" Flat Washer	8 or 16
5/16" Lock Washer	8 or 16
1/4"-20 Nut	20 or 32
1/4" Flat Washer	20 or 32
3" L-Bracket	8 or 12

Tools Required

Drill (Phillips #2)
Level

NOTE: If the total length of the table is over 120" (5 or 7 box unit) please skip to step 7

3 Repeat Step 2 with the other end panel, except both horizontal rails will have to engage the bolts on the vertical rails simultaneously. After the qty (2) 5/16"-18 nuts, with washers, are tightened completely then the L-brace can be attached to all 4 joints with qty (5) 1/4"-20 hex nuts and (5) 1/4" flat washers per brace. (FIGURE B)

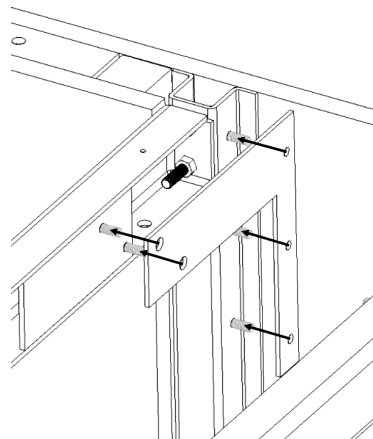


FIGURE B

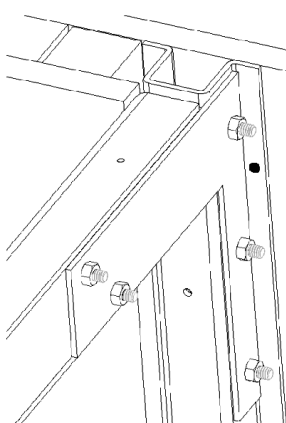


FIGURE C - Completely assembled L-Brace

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- 4** Once the undersurface frame is assembled, the worksurface can be placed onto the frame and qty (8) 3" L-brackets will attach the worksurface to the end panels with qty (4) #8 x 1" screws per bracket. (FIGURE D)

NOTES:

1. The worksurface will have a 1/8" overhang in relation to the outer faces of the end panels.
2. The L-brackets should be no closer than 3" to the edge of the worksurface.
3. It is easiest to get one end panel attached by L-brackets to the worksurface and then gently adjust the other end panel into squareness with the top at the unattached end.

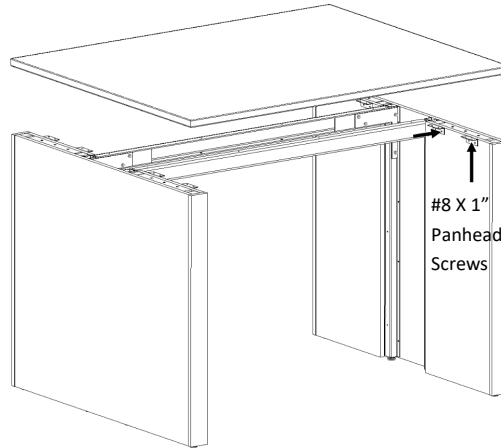


FIGURE D

- 5** Once the worksurface is attached with the L-brackets (4 for models 24" deep, 6 for models 30" deeps, 8 for 36", 42" and 48" deep models) then the metal undersurface rail needs attached to the worksurface using #8 X 1" panhead Philips screws. They are fed through the larger hole on the bottom face of the rail and attached through the smaller hole into the worksurface. (FIGURE E)

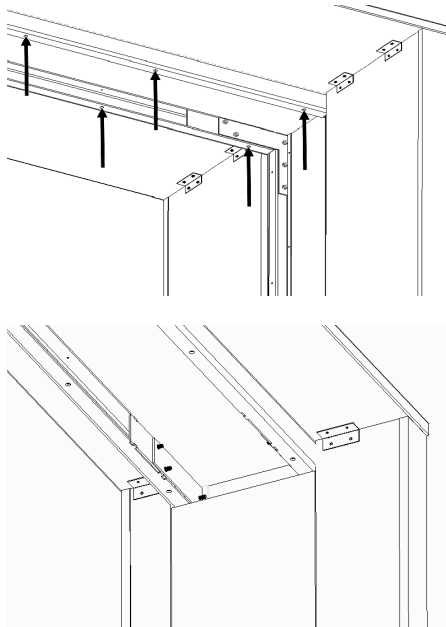


FIGURE E

- 6** After the rails have been screwed to the worksurface then grommets and any cords can be fed between then rails and down either end panel. Removable panels are put back on and the unit needs to be leveled. The glides into the metal frame need to be leveled first to be the most weight bearing and the outer glides leveled to prevent teetering. Once that is done, the installation is complete. (FIGURE F)

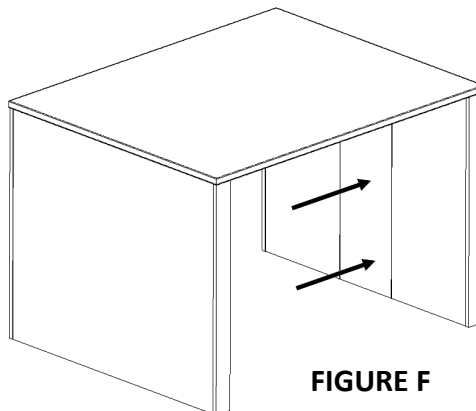


FIGURE F

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- 7** On tables larger than 120", there is a center support panel (Take off both removable panels on the support panel to minimize the chance of damaging them). To attach the support panel to the horizontal rail, qty (2) 5/16"-18 bolts are fed through the center metal "T" frame and attached with 5/16" hex nuts, lock washers, and flat washers inside the horizontal rail member. (FIGURE G)

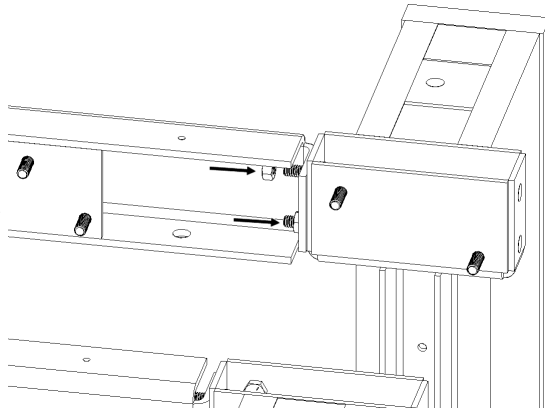


FIGURE G

NOTE: As you're tightening the nut adjust the horizontal rail to be flush with the top of the metal vertical rail.

- 8** With the other end panel and horizontal rails, repeat Step 2 and then Step 7 connecting it all as one large unit.

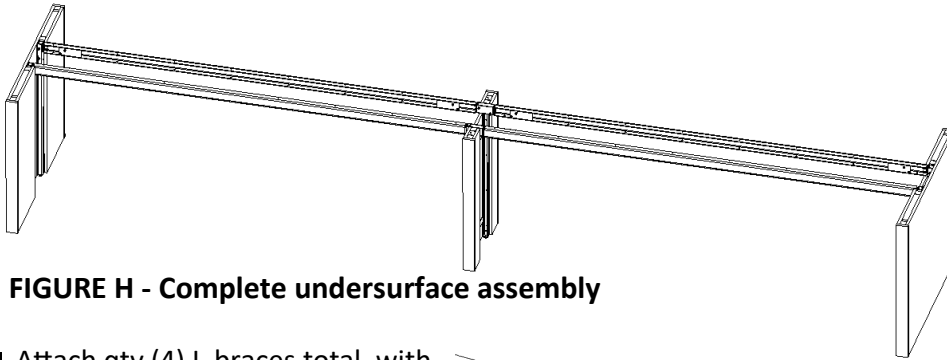


FIGURE H - Complete undersurface assembly

- 9** Attach qty (4) L-braces total, with one at each joint of vertical rail to horizontal rail at each end panel. (FIGURE I) Each brace is attached with qty (5) 1/4"-20 hex nuts and (5) 1/4" flat washers per brace. For the center panel attach qty (2) flat plate with qty (6) 1/4"-20 nuts and (6) 1/4" flat washer per plate. (FIGURE J)

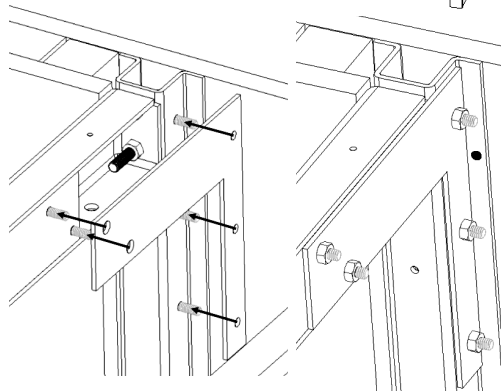


FIGURE I - Completely assembled L-Brace

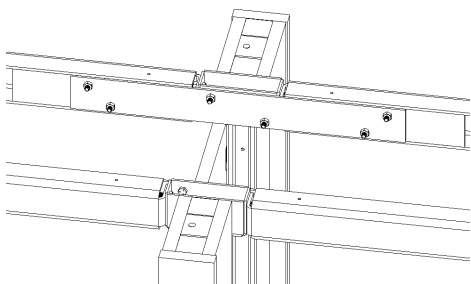


FIGURE J - Flat Plate attachment

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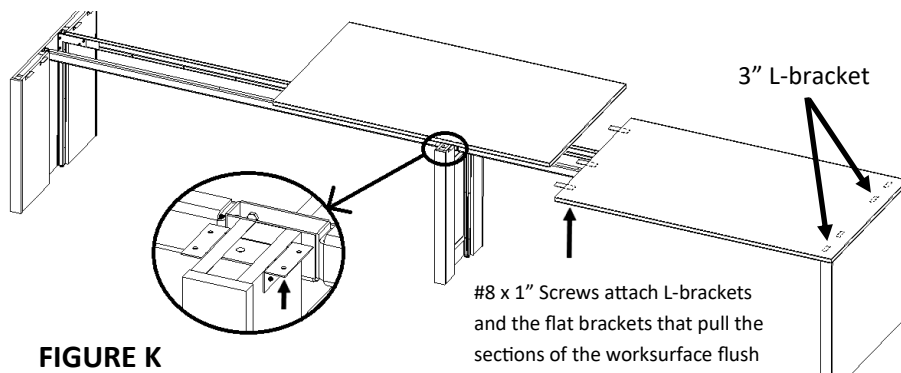
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Once the undersurface frame is assembled, the worksurface (2 or 3 piece) can be placed onto the frame and qty (12) 3" L-brackets will attach the worksurface to the end/support panels with qty (4) #8 x 1" screws per bracket. Start with one end and work your way to the other end. (FIGURE K)

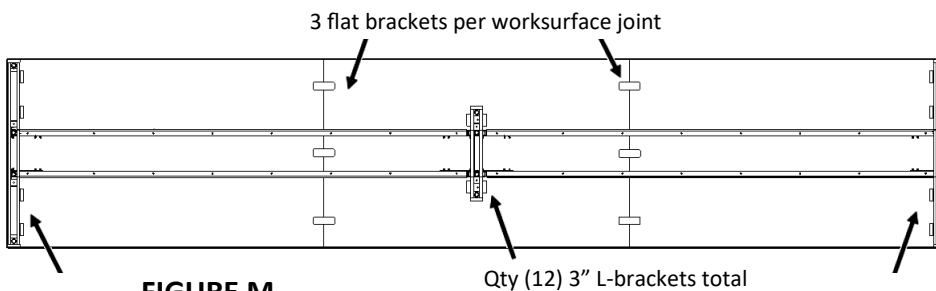
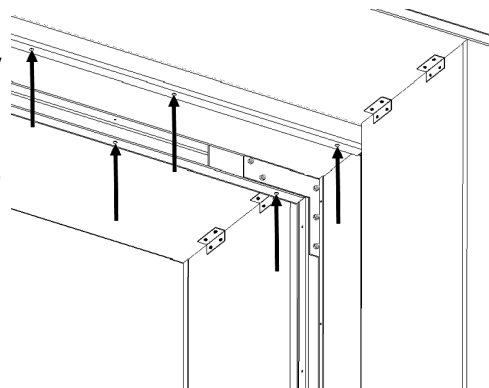
NOTES:

1. The worksurface will have a 1/8" overhang in relation to the outer faces of the end panels.
2. L-brackets are at least 3" inset off the outer edge of end panels and 1" inset off the outer edge of the middle support panel.
3. It is easiest to get one end panel attached by L-brackets to the worksurface and then gently adjust the other end/support panel into squareness with the top at the unattached end.



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Once the worksurface is attached with the qty (12) L-brackets and qty (3) flat bracket per worksurface joint (FIGURE M) then the metal undersurface rail needs attached to the worksurface using #8 X 1" pan-head Philips screws. They are fed through the larger hole on the bottom face of the rail and attached through the smaller hole into the worksurface. (FIGURE L)



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After the rails have been screwed to the worksurface then grommets and any cords can be fed between then rails and down either end panel or support panel. Removable panels are put back on and the unit needs to be leveled. The glides into the metal frame need to be leveled first to be the most weight bearing and the outer glides leveled to prevent teetering. Once that is done, the installation is complete. (FIGURE N)

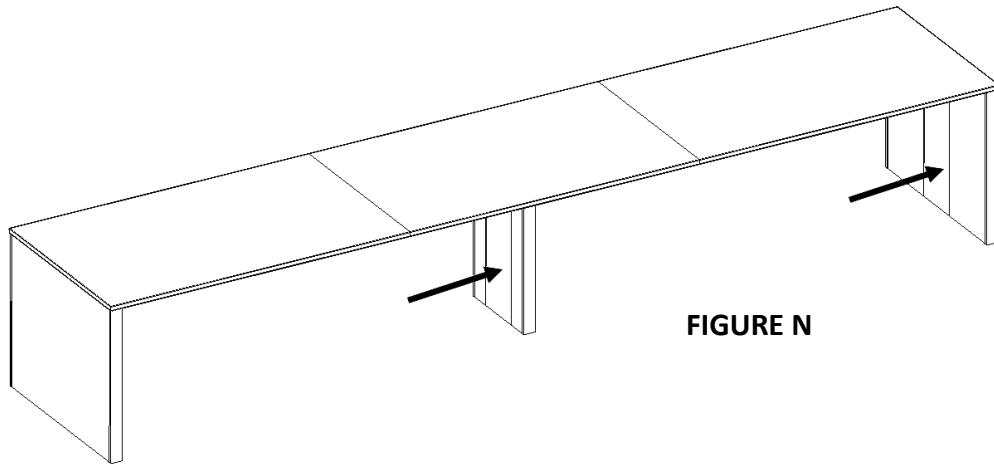


FIGURE N

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