

Assembly Instruction

1 THIS MODULE IS ASSEMBLED WITH A HIDDEN FASTENER HARDWARE SYSTEM THAT COMES PREINSTALLED. ONE OF THESE, THE CHANNEL LOCK FASTENER, IS THE FEATURED IN THIS ASSEMBLY (**FIGURE A**). IF PANELS APPEAR TO BE MISSING FASTENERS OR THEY ARE DAMAGED, CONTACT CUSTOMER SERVICE FOR REPLACEMENTS.

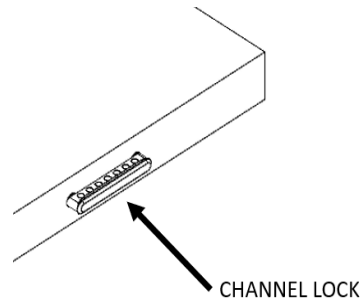


FIGURE A

2 THIS UNIT IS EASIEST BUILT ON IT'S SIDE RATHER THAN FROM THE BOTTOM PANEL UP. ALL PANELS WILL BE PRE-POSITIONED BEFORE THEY ARE SLIDE OVER AND LOCKED INTO THE FINAL LOCATION. LOCATE ONE OF THE FRONT PANELS (**FIGURE B**). AND LAY IT ON THE GROUND WITH ROUTS FACE UP. NOTE THE ROUTED PROFILES (**FIGURE C**) ON THE FRONT PANEL AND THE DIRECTION OF THE SMALLER ROUT COMPARED TO THE CLEARANCE SLOT. THE SMALLER ROUT IS THE CAPTURE PROFILE THAT WILL HOLD AND POSITION THE CHANNEL LOCK.

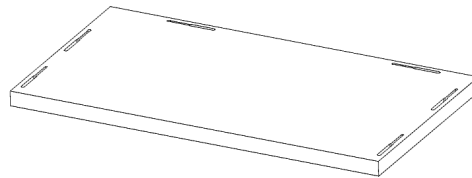


FIGURE B

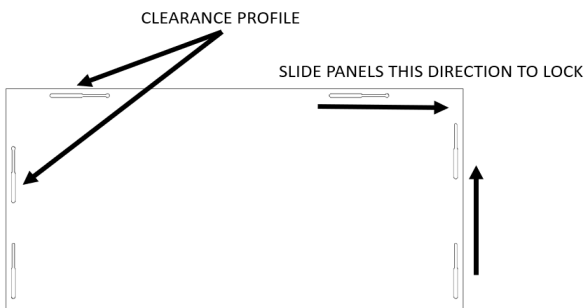


FIGURE C

3 TAKE THE BOTTOM PANEL AND START THE CHANNEL LOCKS INTO THE CLEARANCE PROFILES IN THE FRONT PANEL. DO NOT PUSH THE PANEL INTO THE LOCK POSITION AT THIS POINT. THE CHANNEL LOCKS SHOULD REMAIN JUST FED INTO THE ROUT BUT THE EDGE OF THE BOTTOM PANEL SHOULD BE FLUSH WITH THE FRONT PANEL (**FIGURE D**).

NOTE: AN EXTRA HAND IS HELPFUL FOR SUPPORTING THE PANEL IN THIS TEMPORARY POSITION.

NOTE: ENSURE THE PILOT HOLES ARE FACING TOWARDS THE INSIDE OF THE BOX WHEN THE BOTTOM PANEL IS INSTALLED.

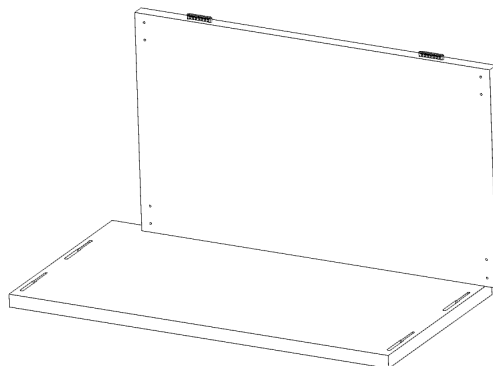


FIGURE D

LOCHLYN MODULE TOP OPEN BOX

TOOLS REQUIRED

DRILL DRIVER W/ #2 PHILLIPS BIT

HARDWARE

#8X5/8" PAN HEAD SCREWS
QTY X 8

#8X1 1/4" PAN HEAD SCREWS
QTY X 4

1" L BRACKETS
QTY 4

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Assembly Instruction

4 TAKE ONE OF THE END PANELS AND START THE CHANNEL LOCKS INTO THE CLEARANCE PROFILES IN THE FRONT PANEL (**FIGURE E**). DO NOT PUSH THIS PANEL INTO THE LOCK POSITION.

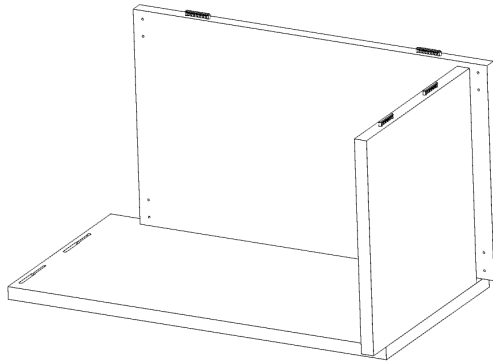


FIGURE E

5 TAKE THE LAST END PANEL AND START THE CHANNEL LOCKS INTO THE CLEARANCE PROFILES IN THE FRONT PANEL (**FIGURE F**). DO NOT PUSH THIS PANEL INTO THE LOCK POSITION.

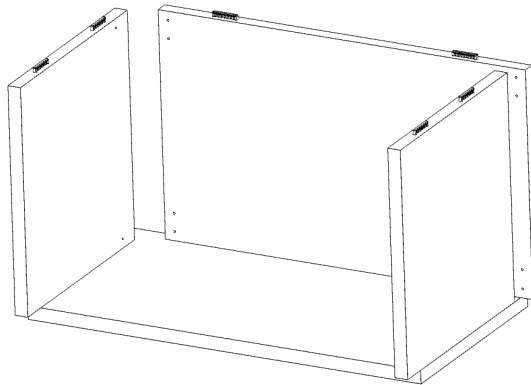


FIGURE F

6 TAKE THE BACK PANEL AND LAY IT OVERTOP OF ALL EXPOSED CHANNEL LOCKS ON THE EDGES OF THE END PANELS AND BOTTOM PANELS (**FIGURE G**). ALL CHANNEL LOCKS SHOULD START INTO THE CLEARANCE PROFILES WITH THIS STEP.

NOTE: THE UNIT WILL SUPPORT ITS SELF AT THIS POINT AND EXTRA HANDS AREN'T NEEDED ANYMORE.

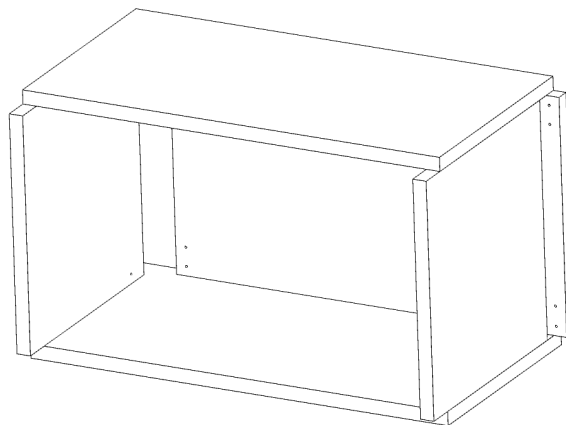


FIGURE G

LOCHLYN MODULE TOP OPEN BOX

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Assembly Instruction

7 PUSH THE PRE POSITIONED PANELS OVER TO THE LOCKED POSITION IN THE SEQUENCE DETAILED BELOW (**FIGURE H**). THIS WILL CLOSE OFF THE BOX AND LOCK OUT THE PANELS.

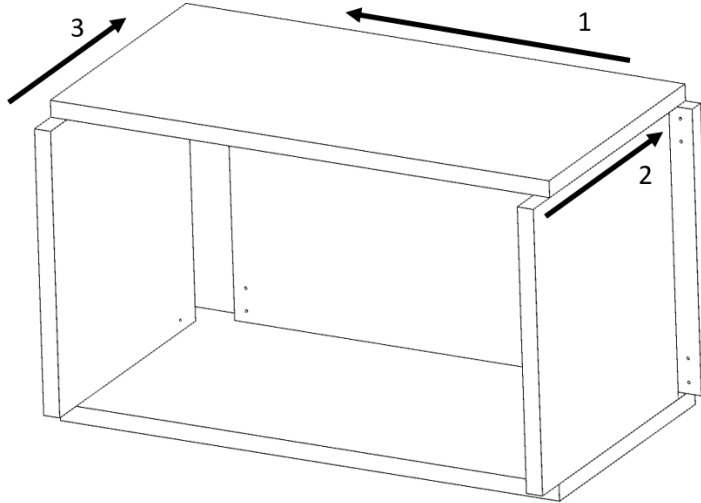


FIGURE H

8 FLIP UP THE BOX ASSEMBLY ONTO THE BOTTOM PANEL. TAKE THE FOUR L BRACKETS FROM THE HARDWARE KIT AND INSTALL THEM INSIDE THE BOX IN EACH CORNER USING THE PILOT HOLES FOR A GUIDE (**FIGURE I**). USE THE 5/8" PAN HEAD SCREWS FROM THE KIT. THESE BRACKETS LOCK THE END PANELS TO THE BOX ASSEMBLY. THE BOX ASSEMBLY IS COMPLETE WITH THIS STEP.



FIGURE I

LOCHLYN MODULE TOP OPEN BOX

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Assembly Instruction

- 9** TAKE THE SHELF PANEL AND INSTALL INTO THE MODULE POSITION WHERE THE OPEN TOP BOX ASSEMBLY WILL BE INSTALLED (**FIGURE J**).

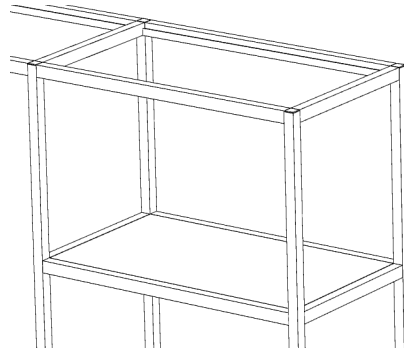


FIGURE J

- 10** SLIDE THE BOX ASSEMBLY OVERTOP OF THE SHELF UNIT AND CENTER UP IN THE FRAME (**FIGURE K**).

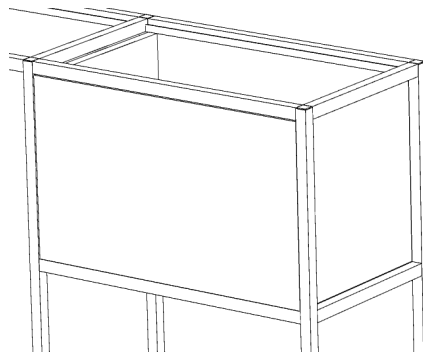


FIGURE K

- 11** FROM THE HARDWARE KIT TAKE THE 1 1/4 PAN HEAD SCREWS. START AND RUN DOWN A SCREW IN EACH CORNER NEAR THE L BRACKET (**FIGURE L**). THERE ARE PILOT HOLES FOR GUIDES. THIS LOCKS DOWN THE BOX TO THE SHELF UNIT UNDERNEATH AND MOUNTS IT TO THE FRAME. INSTALLATION IS COMPLETE AFTER THIS STEP.

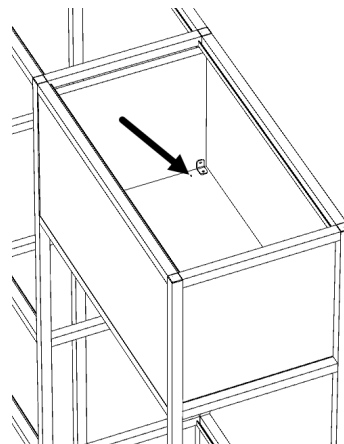


FIGURE L

LOCHLYN MODULE TOP OPEN BOX

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