

## Assembly Instruction

**1** THIS MODULE IS ASSEMBLED WITH A HIDDEN FASTENER HARDWARE SYSTEM THAT COMES PREINSTALLED. ONE OF THESE, THE CHANNEL LOCK FASTENER, IS THE FEATURED IN THIS ASSEMBLY (**FIGURE A**). IF PANELS APPEAR TO BE MISSING FASTENERS OR THEY ARE DAMAGED, CONTACT CUSTOMER SERVICE FOR REPLACEMENTS.

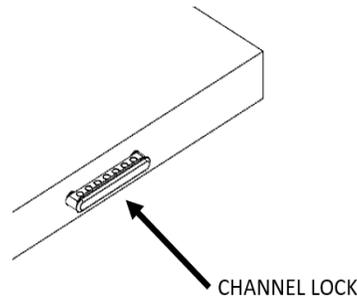


FIGURE A

**2** RETRIEVE END PANEL AND STAND IT UP SO THAT THE FRONT EDGE IS ON THE GROUND AND THE THRU HOLES IN THE CORNERS ARE ON TOP (**FIGURE B**). NOTE THE ROUTED PROFILES (**FIGURE C**) ON THE END PANEL AND THE DIRECTION OF THE SMALLER ROUT COMPARED TO THE CLEARANCE SLOT. THE SMALLER ROUT IS THE CAPTURE PROFILE THAT WILL HOLD AND POSITION THE CHANNEL LOCK.

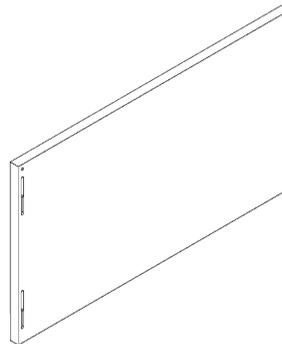


FIGURE B

SLIDE PANELS THIS DIRECTION TO LOCK



FIGURE C

**3** RETRIEVE THE TOP PANEL, THAT HAS TWO SETS OF PILOT HOLES, AND START THE PANEL INTO THE FIRST SET OF ROUTED PROFILES (**FIGURE D**). SLIDE OVER TO LOCK IT INTO THE END PANEL (**FIGURE E**).

**NOTE:** END PANEL ROUTED CUTS ARE SYMMETRIC AND DOESN'T HAVE A SET TOP OR BOTTOM TO INSTALL THE TOP PANEL. USE GRAIN DIRECTION OF THE PANEL TO DETERMINE WHICH SIDE SHOULD BE THE TOP.

**NOTE:** ENSURE TOP PANEL PILOT HOLES ARE FACING OUT AWAY FROM THE INTERIOR OF THE BOX, NOT TOWARDS THE INSIDE. CORRECT IF NECESSARY AT THIS POINT.

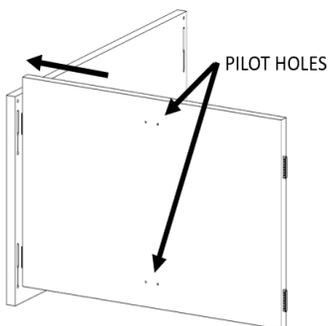


FIGURE D

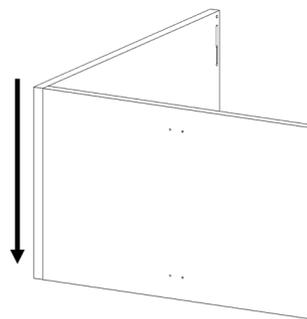


FIGURE E

## LOCHLYN MODULE PASS THRU

### TOOLS REQUIRED

DRILL DRIVER W/ PHILLIPS BIT

### HARDWARE

#8X5/8" PAN HEAD SCREWS  
QTY X4

#8X1 1/8" FLAT HEAD SCREWS  
QTY X4

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## Assembly Instruction

**4** RETRIEVE BOTTOM PANEL AND ENGAGE INTO THE REMAINING ROUTED PROFILES (FIGURE F). PRESS DOWN TO LOCK IT INTO POSITION (FIGURE G).

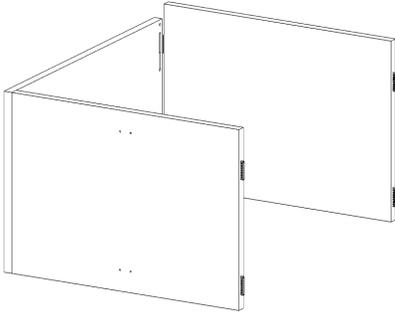


FIGURE F

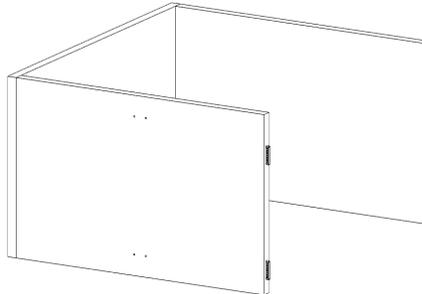


FIGURE G

**5** RETRIEVE THE LAST END PANEL AND LOCK IT ONTO THE REMAINING CHANNEL LOCKS (FIGURE H). TO VERIFY CORRECT ASSEMBLY THE COUNTERSUNK PILOT HOLES SHOULD BE ON THE SAME SIDE AS THE OTHER END PANEL (FIGURE I).

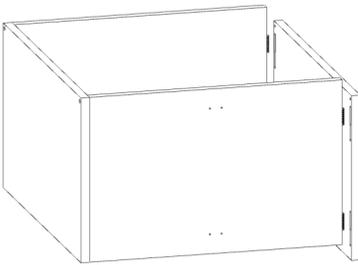


FIGURE H

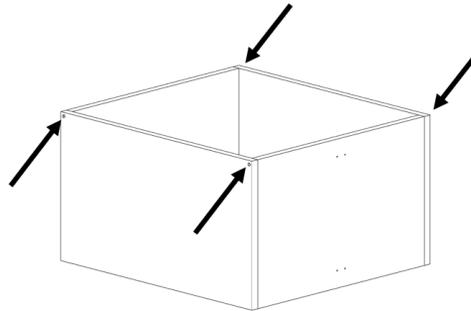


FIGURE I

**6** AT EACH COUNTER SUNK HOLE (4X) START AND RUN DOWN A #8 X 1 1/8" FLAT HEAD SCREW FROM THE HARDWARE KIT, INTO THE TOP AND BOTTOM PANEL. THIS LOCKS UP THE UNIT (FIGURE J). PASS THRU ASSEMBLY IS COMPLETE AT THIS POINT.

**NOTE:** TAKE EXTRA CAUTION IN THE HANDLING OF THE PASS THRU MODULE. IT IS EASY TO RACK AND DAMAGE THE UNIT UNTIL IT IS INSTALLED IN THE FRAME.

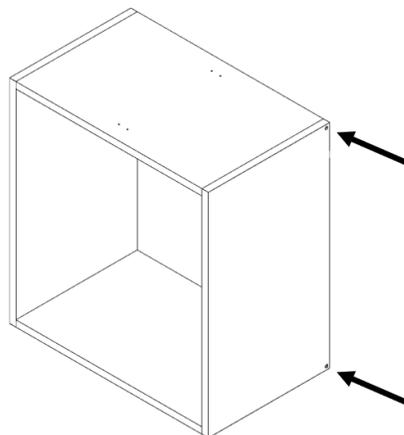


FIGURE J

## LOCHLYN MODULE PASS THRU

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**7** INSTALL BOX INTO FRAME ENSURING TOP PANEL WITH PILOT HOLES ARE FACING UP (**FIGURE K**).

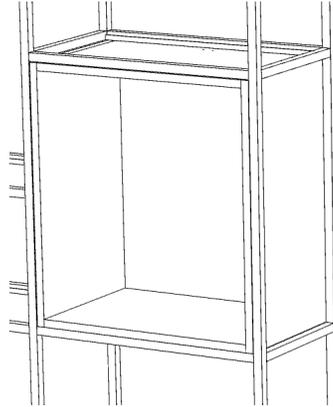


FIGURE K

**8** RETRIEVE THE TWO HANGER BRACKETS FROM THE HARDWARE KIT. THEY MOUNT IN THE CENTER OF THE PASS THRU ON BOTH SIDES. POSITION THEM SO THE FOLDED HOOK GRABS ONTO THE LIP OF THE HORIZONTAL FRAME MEMBER AND THE MOUNTING HOLES CENTER UP WITH THE PILOT HOLES IN THE TOP PANEL (**FIGURE L**). START AND RUN DOWN THE INCLUDED 5/8 PAN HEAD SCREWS TO INSTALL THE PASS THRU TO THE FRAME (**FIGURE M**).

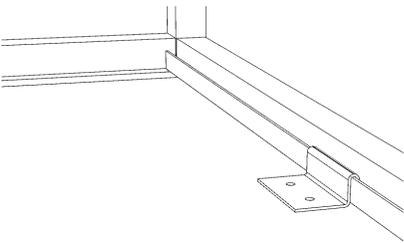


FIGURE L

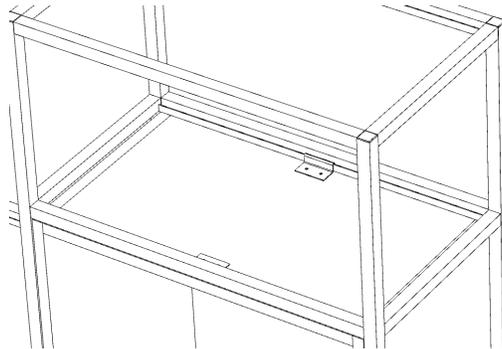


FIGURE M

**9** PLACE INCLUDED COVER PANEL IN THE MODULE ABOVE TO COVER OVER THE BRACKETS (**FIGURE N**). INSTALLATION IS COMPLETE AFTER THIS (**FIGURE O**).

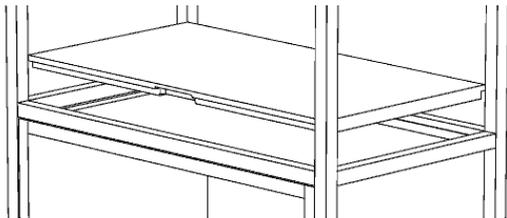


FIGURE N

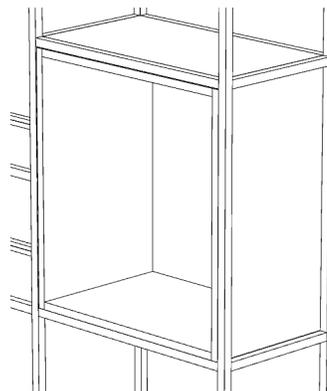


FIGURE O

## LOCHLYN MODULE PASS THRU

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